

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
MARLBORO 100 REGULAR FTB - P98/E 00530 0 0000 P
BRAND CODE-00530 (STD)(PP)

EFFECTIVE DATE: 09/04/95
STANDARD PRODUCTION
PRODUCT 98 PRODUCTION

CIGARETTE LENGTH : 98.0 MM FTC TAR : 16.0 MG/CIGT 15.5 - 16.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 71.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.500 MM
TOTAL R.T.D. : 4.80 IN. H2O
DILUTION TARGET : 14.0 +/- 5.0 %

TIPPING PAPER : 63MM X 3500M CORK DGL KC GSR-757 M2 14-240-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A9964 - 13.25% MARLBORO REGULAR TEST MARKET (FT-083) PM 98 - FTB

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MARLBORO

COMMENTS : SPECIFICATIONS FOR PRODUCT 98 ARE SAME AS
: "STANDARD" PRODUCT EXCEPT FOR FILLER/FILLER CODE.
: DO NOT MIX WITH STANDARD PRODUCT.

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 33CU
: (10-774-A) TO 46NC (10-775-A) TO REDUCE TAR
: DELIVERY. NO WEIGHT CHANGE. OK TO MIX FINISHED
: CIGARETTES.

PREPARED BY : K. V. SMITH
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APPROVED BY:

Jamie M. Busc

SUPERCEDES SPECIFICATION DATED: 2/13/95

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